# PRELIMINARY AGENDA

Utah Valley University delegation visit at the 62nd session of the Commission on the Status of Women, United Nations, New York

March 19-22, 2018

**Monday, March 19, 2018**

<table>
<thead>
<tr>
<th>Time</th>
<th>Activity</th>
</tr>
</thead>
<tbody>
<tr>
<td>8:30am</td>
<td>Arrival to the place for registration and collecting UN ground passes in order to be the first in line</td>
</tr>
<tr>
<td>9:00am</td>
<td>Registration and collecting UN ground passes for CSW62</td>
</tr>
<tr>
<td></td>
<td><em>PLACE</em>: the UN Pass &amp; ID office</td>
</tr>
<tr>
<td></td>
<td><em>ADDRESS</em>: 320 East 45th street (between First and Second Avenue), outside of UN premises.</td>
</tr>
<tr>
<td>10:30-11:00am</td>
<td>Group photo before the security entrance to the United Nations Headquarters</td>
</tr>
<tr>
<td>11:15am</td>
<td>Arrival to the place of the side event</td>
</tr>
<tr>
<td></td>
<td><em>PLACE</em>: The UN Compound, conference room CR-D</td>
</tr>
<tr>
<td>11:30am</td>
<td>Participation at the side event co-sponsored by Permanent Mission (PM) of Bosnia and Herzegovina to the UN and PM of Uzbekistan to the UN</td>
</tr>
<tr>
<td>1:00pm</td>
<td>Lunch inside of the UN compound</td>
</tr>
<tr>
<td>1:45pm</td>
<td>Arrival to the United Nations Department of Public Information</td>
</tr>
<tr>
<td></td>
<td><em>ADDRESS</em>: 801 1st Avenue, New York</td>
</tr>
<tr>
<td>2:00pm</td>
<td>Meeting with Mr. Felipe Queipo, Information Officer for the United Nations’ NGO Relations &amp; Advocacy branch of the</td>
</tr>
</tbody>
</table>
Department of Public Information (DPI)

3:15pm  Arrival to the place of the meeting at the Food and Agriculture Organization of the United Nations (FAO-UN)

ADDRESS: 1 United Nations Plaza, suite 1125,
CONTACT PERSON: Elisa Noetinger, Food and Agriculture Organization (FAO), Liaison Office with the UN
Phone: 212-963-0988;
Fax: 212-963-5425

3:30pm  Meeting with Ms. Carla Mucavi, Director of the liaison office of the FAO-UN

4:20pm  Arrival to the security entrance to the UN compound

4:30pm  Tour inside of the UN compound and group photo in the hall of the UN General Assembly

6:00pm  Debriefing and dinner

PLACE: at Café Olympia:
ADDRESS: 279 E 44th St, New York, NY 10017,
Website: www.olympiahousenyc.com;
Phone: (212) 697-2636

Tuesday, March 20, 2018

8:00am  Arrival to the place of the parallel event to prepare logistics, etc

PLACE: Church Center of the United Nations,
Room at Tenth Floor.
ADDRESS: 777 United Nations Plaza, New York, NY 10017

8:30am  Participation at the parallel event

11:00am  Meeting at the Permanent Mission of Uzbekistan to the United Nations (TBC)

2:45pm  Arrival to the Permanent Mission of Botswana to the United Nations

ADDRESS: 154 East 46th Street New York, N.Y. 10017
PHONE: 212 889-2277 -2331 -2491 -2772

3.00pm  Meeting with Permanent Representative of Botswana to the UN, Ambassador Charles T. Mtwaagae.
Wednesday, March 21, 2018

8:00am  Arrival to the place of the briefing and taking seats close to the podium

8:30am  Participation at briefing and discussion of CSW62 NGO,

PLACE: inside UN compound, room 4.